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CNC MACHINING PROCESS (MINISTRY OF EDUCATION. TRAINING MODE AND OPEN EDUCATION PILOT MATERIALS)

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paperback. Book Condition: New. Ship out in 2 business day, And Fast shipping, Free Tracking number will be provided after the shipment. Pages Number: 272 Publisher: Central TV Pub. Date :2009-03-01 version 1. 8 book chapters. Chapter 1 introduces the basis of cutting CNC machining. including cutting tool geometry and the basic elements of the definition of the cutting process. the basic theory and application. tool geometry and cutting parameters selection basics. Chapter 2 describes the CNC machine tool material. type. features and tool selection principles. Chapter 3 describes the NC machining of the workpiece positioning and clamping methods. typical fixtures. Chapter 4 describes the CNC machining process analysis. process design and numerical control process design course content and methods. Chapter 5 describes the CNC turning process analysis of the content and methods. Chapter 6 describes the CNC milling process analysis of the content and methods. Chapter 7 describes the processing center to process the content and process analysis methods. Chapter 8 describes the CNC wire cutting process analysis of the content and methods. Book is systematic. comprehensive. practical. front and rear sections closely linked; each chapter with a certain amount of thinking and exercises to simulate self-test questions for readers to review and consolidate what they have learned to use; 5 to 8 A typical example comes part process analysis. This book can be used as numerical and related higher vocational education or professional training materials. books. may also be used in CNC machining of engineering and technical officers. Contents: 1 cutting CNC machining CNC machining technology based systems 1.1 Overview 1.2 tool geometry and cutting elements of the basic definition 1.2.1 1.2.2 cutting movement and cutting tool geometry and cutting part of the working point of the tool point 1.2.3 1.2.4 Cutting the metal cutting process layer 1.3 The...

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